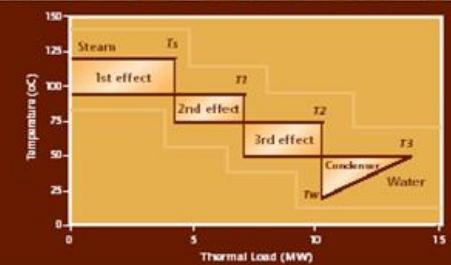


# Θερμοφυσικές Ιδιότητες Νερό, Ατμός, Αέρας.

## FOOD PROCESS DESIGN



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# 1. Saturated Pressure of Water

**Table A.1** Saturated Pressure of Water

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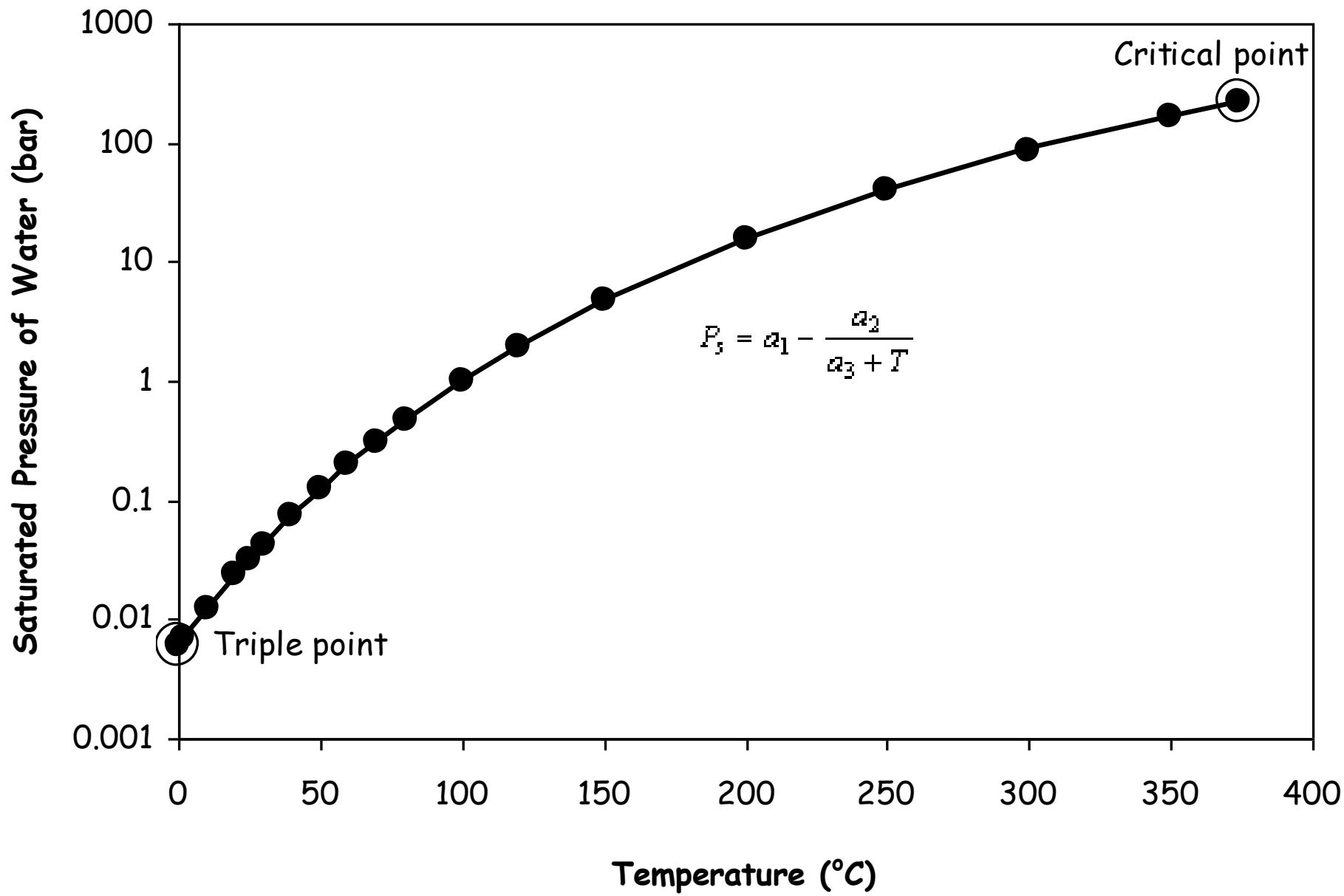
$$P_s = a_1 - \frac{a_2}{a_3 + T} \quad \text{Antoine equation}$$

$P_s$  bar Saturated pressure of water  
 $T$  °C Temperature

$T_t < T < T_c$  Range of application

$T_t$  = 0.01 °C Triple point temperature  
 $T_c$  = 374.14 °C Critical temperature  
 $a_1$  = 1.19 10<sup>1</sup> Antoine constants  
 $a_2$  = 3.95 10<sup>3</sup>  
 $a_3$  = 2.32 10<sup>2</sup>

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## 2. Latent Heat of Vaporization of Water

**Table A.2** Latent Heat of Vaporization of Water

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### Equation 1

$$\Delta H = \Delta H_o - (Cp_w - Cp_v)T$$

0–150°C                          Range of application

$\Delta H$     MJ/kg                          Latent heat of vaporization

$T$             °C                              Temperature

$\Delta H_o$     = 2.50 MJ/kg                      Latent heat of vaporization at 0°C

$Cp_w$        = 4.20 kJ/kgK                      Average specific heat of water

$Cp_v$        = 1.87 kJ/kgK                      Average specific heat of water vapor

### Equation 2

$$\Delta H = \Delta H_o \left( \frac{T_c - T}{T_c} \right)^{1/3}$$

$T_t < T < T_c$                           Range of application

$\Delta H$     MJ/kg                                  Latent heat of vaporization

$T$             °C                                      Temperature

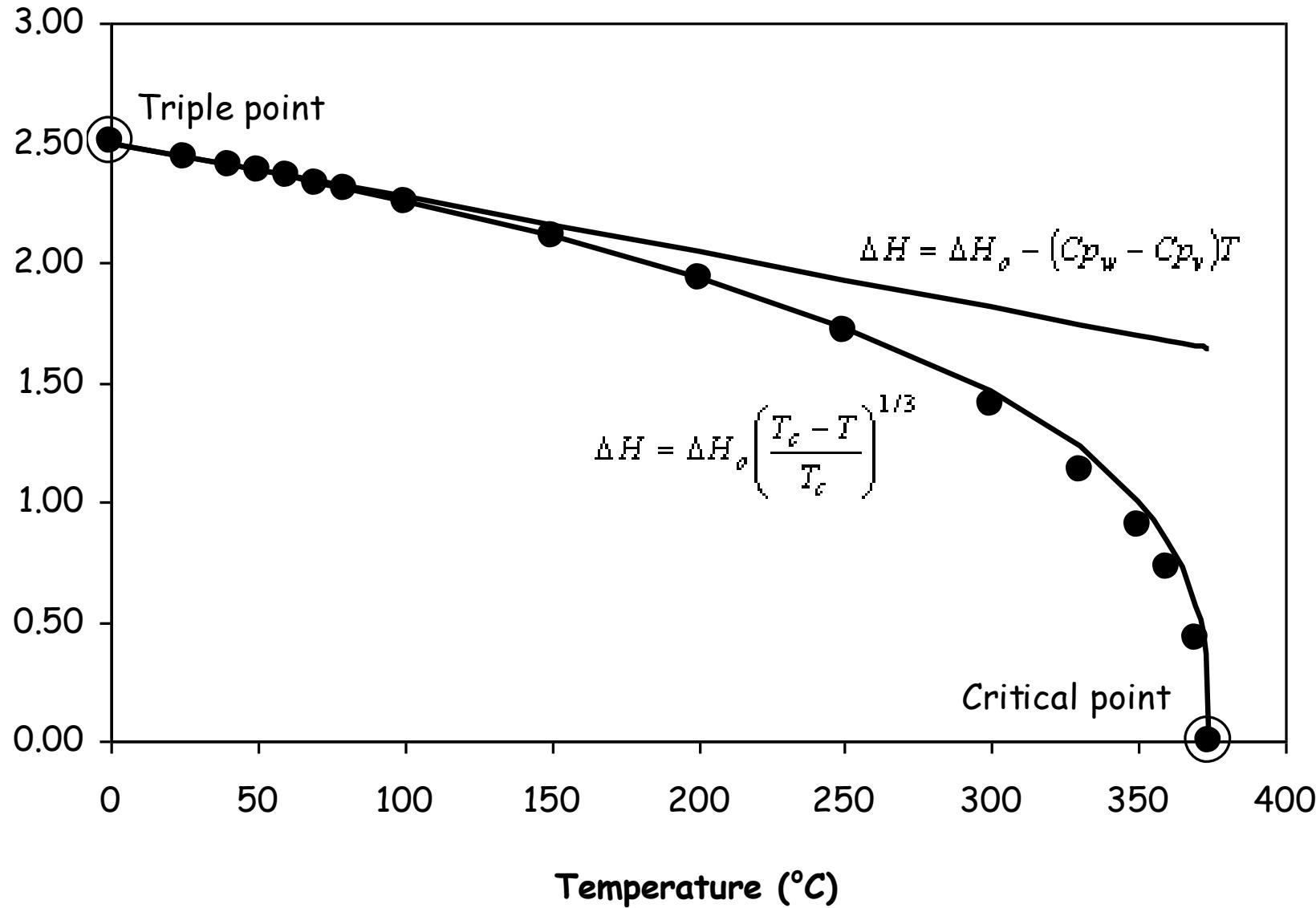
$\Delta H_o$     = 2.50 MJ/kg                              Latent heat of vaporization at 0°C

$T_t$        = 0.01 °C                              Triple point temperature

$T_c$        = 374.14 °C                              Critical temperature

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Latent heat of vaporization of water



### 3. Density of Water

**Table A.3** Density of Water

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$$\rho = a_0 + a_1 T + a_2 T^2$$

$\rho$	kg/m <sup>3</sup>	Density
$T$	°C	Temperature

$a_0 = 9.97 \cdot 10^2$  Constants in the range 0–150°C

$a_1 = 3.14 \cdot 10^{-3}$

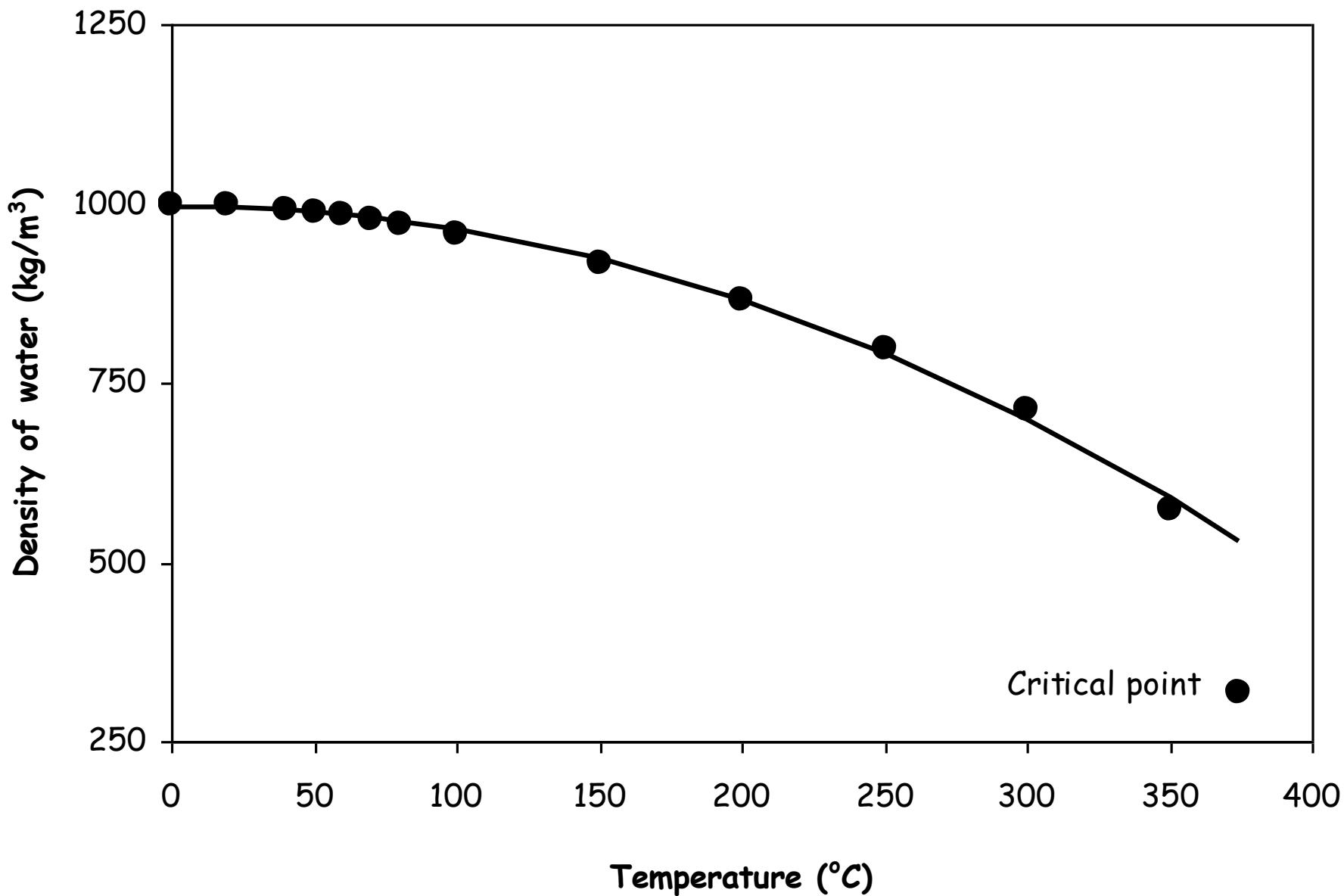
$a_2 = -3.76 \cdot 10^{-3}$

$a_0 = 9.95 \cdot 10^2$  Constants in the range 0–350°C

$a_1 = 2.91 \cdot 10^{-2}$

$a_2 = -3.40 \cdot 10^{-3}$

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## 4. Density of Saturated Steam

**Table A.4** Density of Saturated Steam

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$$\rho = \frac{M P_s}{R T_a}$$

Ideal gas equation

where  $P_s = a_1 - \frac{a_2}{a_3 + T}$

Antoine equation

and  $T_a = T + 273.15$

Absolute temperature

0–250°C

Range of application

$\rho$  kg/m<sup>3</sup>

Density

$P_s$  bar

Saturated pressure of water

$T$  °C

Temperature

$T_a$  K

Absolute temperature

$R$  = 0.083143 m<sup>3</sup>bar/kmol K

Ideal gas constant

$M$  = 18.015 kg/kmol

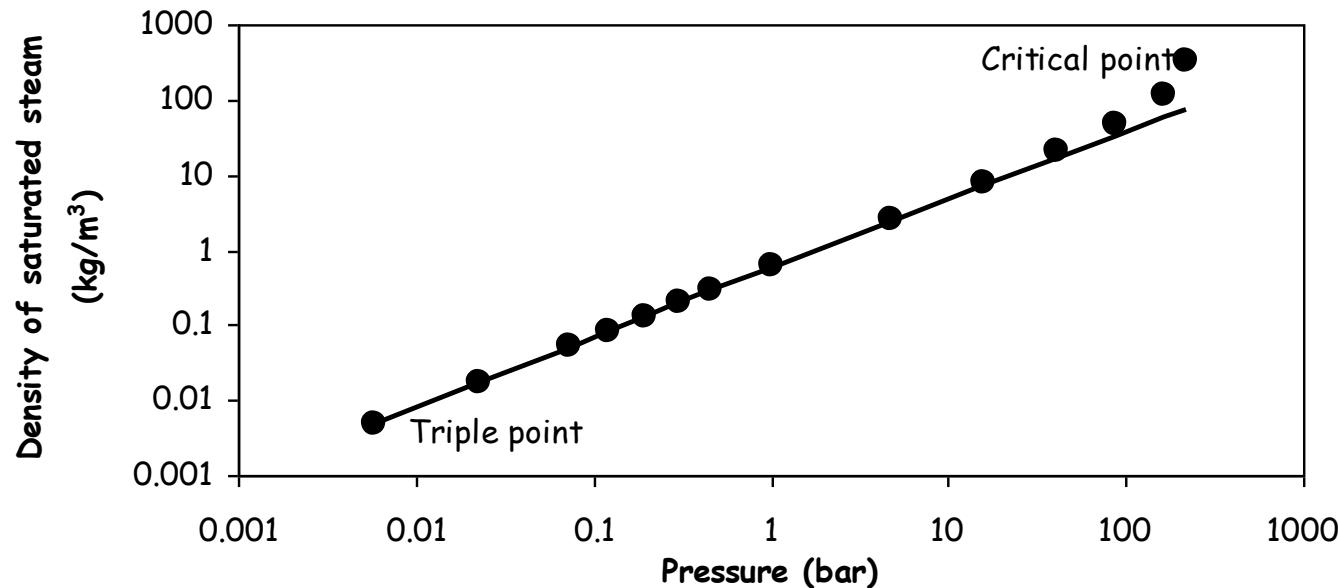
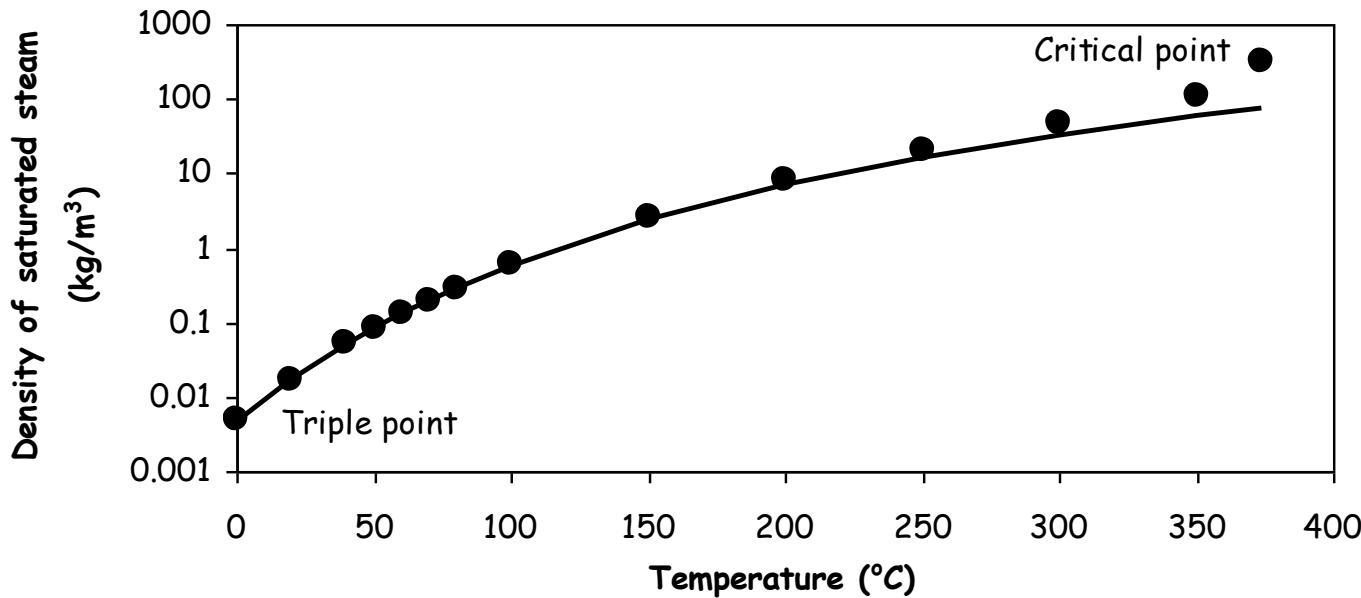
Molecular weight

$a_1$  = 1.19 10<sup>1</sup>

Antoine constants

$a_2$  = 3.95 10<sup>3</sup>

$a_3$  = 2.32 10<sup>2</sup>



## Table A.5 Clapeyron Equation for Ice Fusion

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$$P = P_o + \frac{\Delta H_f}{\Delta V_f} \ln \left( \frac{273.15 + T}{273.15 + T_o} \right)$$

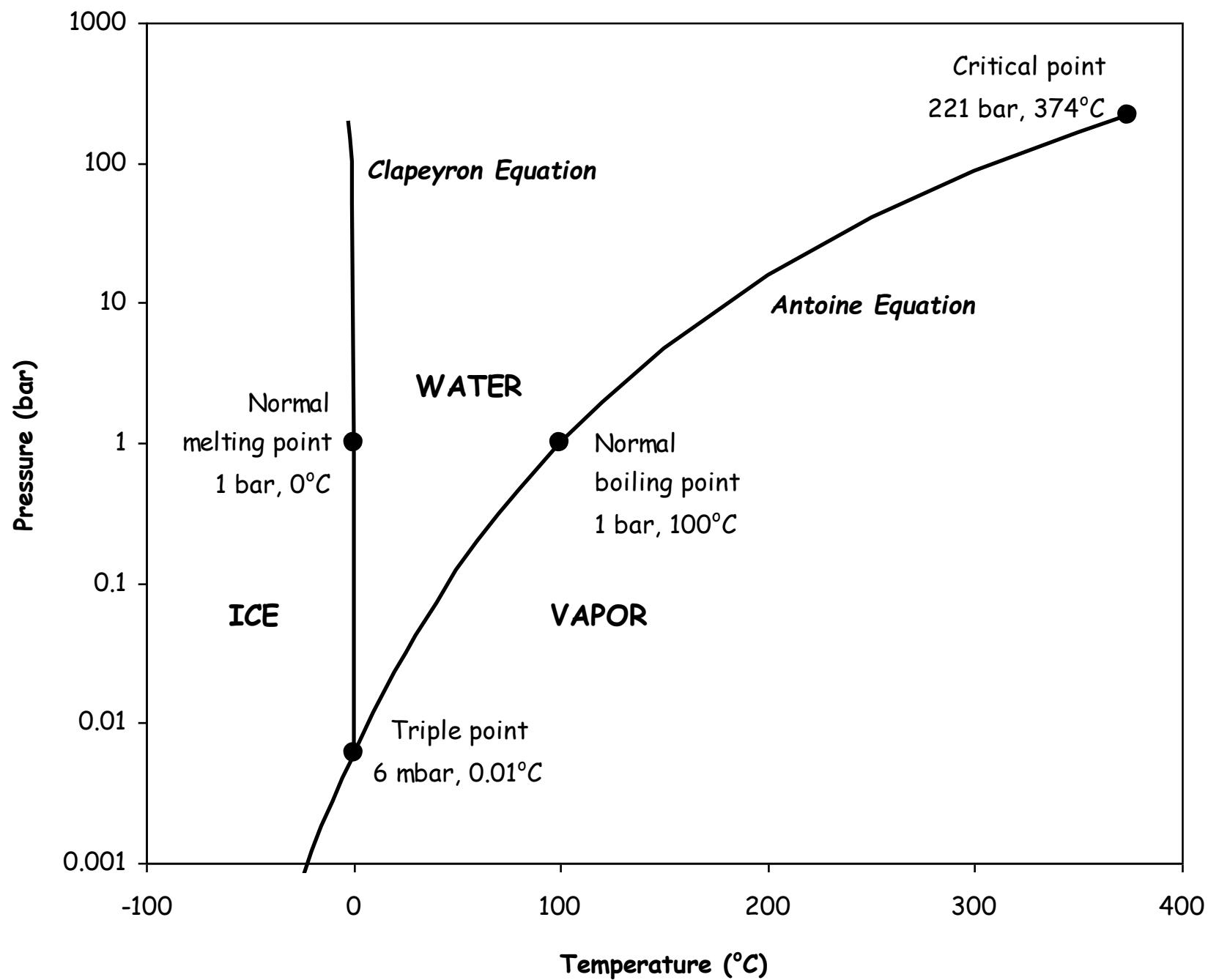
where

$P$	bar	Pressure
$T$	°C	Temperature
$P_o$	= 1 bar	Normal pressure
$T_o$	= 0 °C	Normal melting temperature

and

$$\frac{\Delta H_f}{\Delta V_f} = -2.71516 \times 10^6 \text{ bar}$$

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## 6. Density of Air

$$\rho = \frac{M P}{R T_a}$$

Ideal gas equation

where  $T_a = T + 273.15$

Absolute temperature

$\rho$  kg/m<sup>3</sup>

Density

$P$  bar

Pressure

$T$  °C

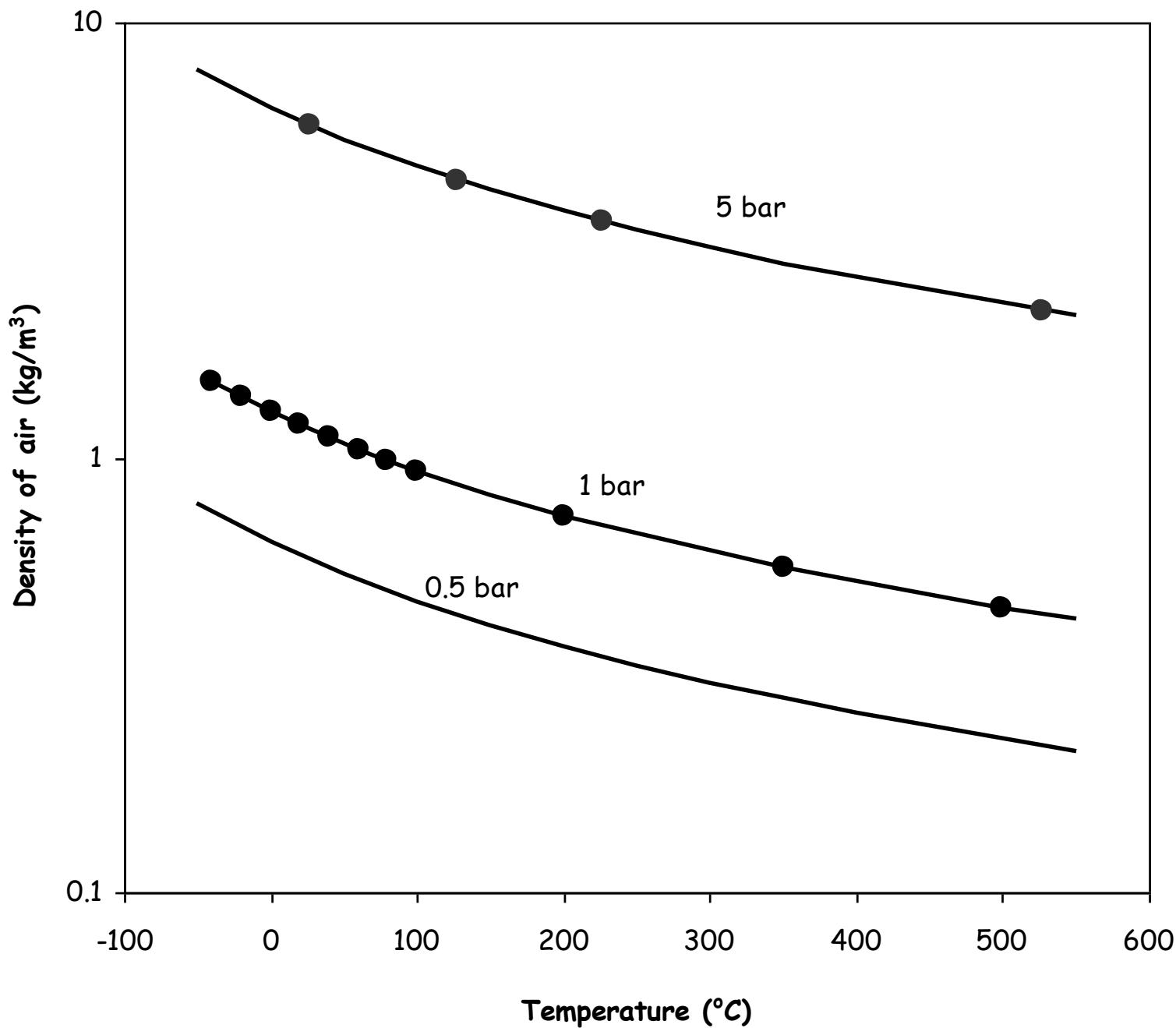
Temperature

$T_a$  K

Absolute temperature

$R$  = 0.083143 m<sup>3</sup>bar/kmol K Ideal gas constant

$M$  = 28.965 kg/kmol Molecular weight



## 7. Specific Heat of Water, Steam and Air

**Table A.7** Specific Heat of Water, Steam and Air

---

$$C_p = a_0 + a_1 T + a_2 T^2$$

$C_p$	kJ/kgK	Specific heat
$T$	°C	Temperature

$a_0 = 4.21$  Constants for water

$a_1 = -1.35 \cdot 10^{-3}$

$a_2 = 1.38 \cdot 10^{-5}$

$a_0 = 1.87$  Constants for steam

$a_1 = 3.07 \cdot 10^{-4}$

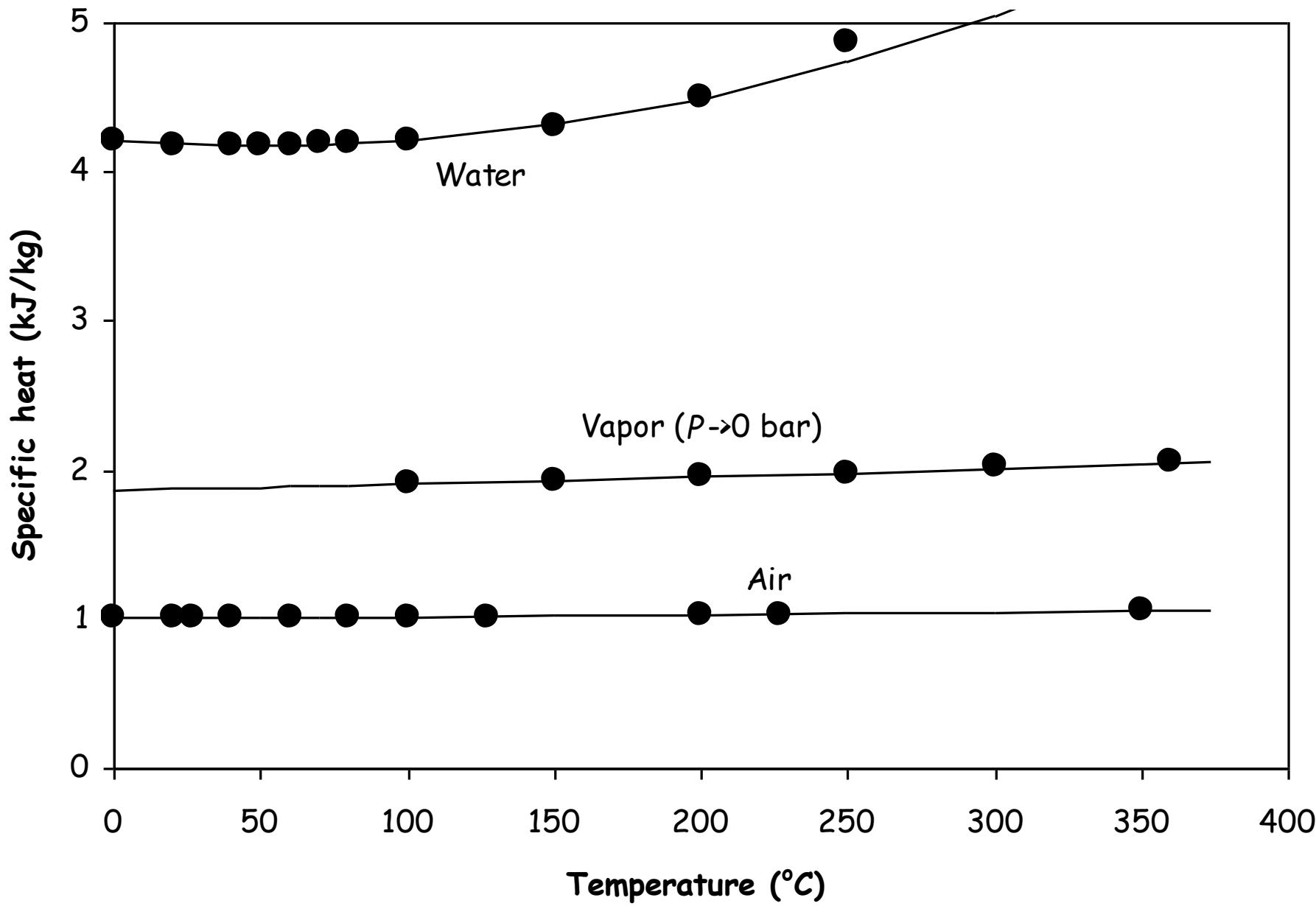
$a_2 = 5.66 \cdot 10^{-7}$

$a_0 = 1.01$  Constants for air

$a_1 = 3.16 \cdot 10^{-5}$

$a_2 = 3.28 \cdot 10^{-7}$

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## 8. Viscosity of Water, Steam and Air

**Table A.8** Viscosity of Water, Steam and Air

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$$\eta = a_0 + a_1 T + a_2 T^2 + a_3 T^3$$

$\eta$	mPa s	Specific heat
$T$	°C	Temperature

$a_0 = 7.59 \cdot 10^{-3}$  Constants for saturated vapor in the range 0–300°C

$a_1 = 4.49 \cdot 10^{-5}$

$a_2 = -6.13 \cdot 10^{-8}$

$a_3 = 1.44 \cdot 10^{-10}$

$a_0 = 8.07 \cdot 10^{-3}$  Constants for superheated vapor in the range 100–700°C

$a_1 = 4.04 \cdot 10^{-5}$

$a_2 = 1.24 \cdot 10^{-9}$

$a_3 = -1.21 \cdot 10^{-12}$

$a_0 = 1.69 \cdot 10^{-2}$  Constants for air in the range 0–1000°C

$a_1 = 4.98 \cdot 10^{-5}$

$a_2 = -3.19 \cdot 10^{-8}$

$a_3 = 1.32 \cdot 10^{-11}$

$$\eta = a_0 + a_1 T + a_2 T^2 + a_3 T^{-1}$$

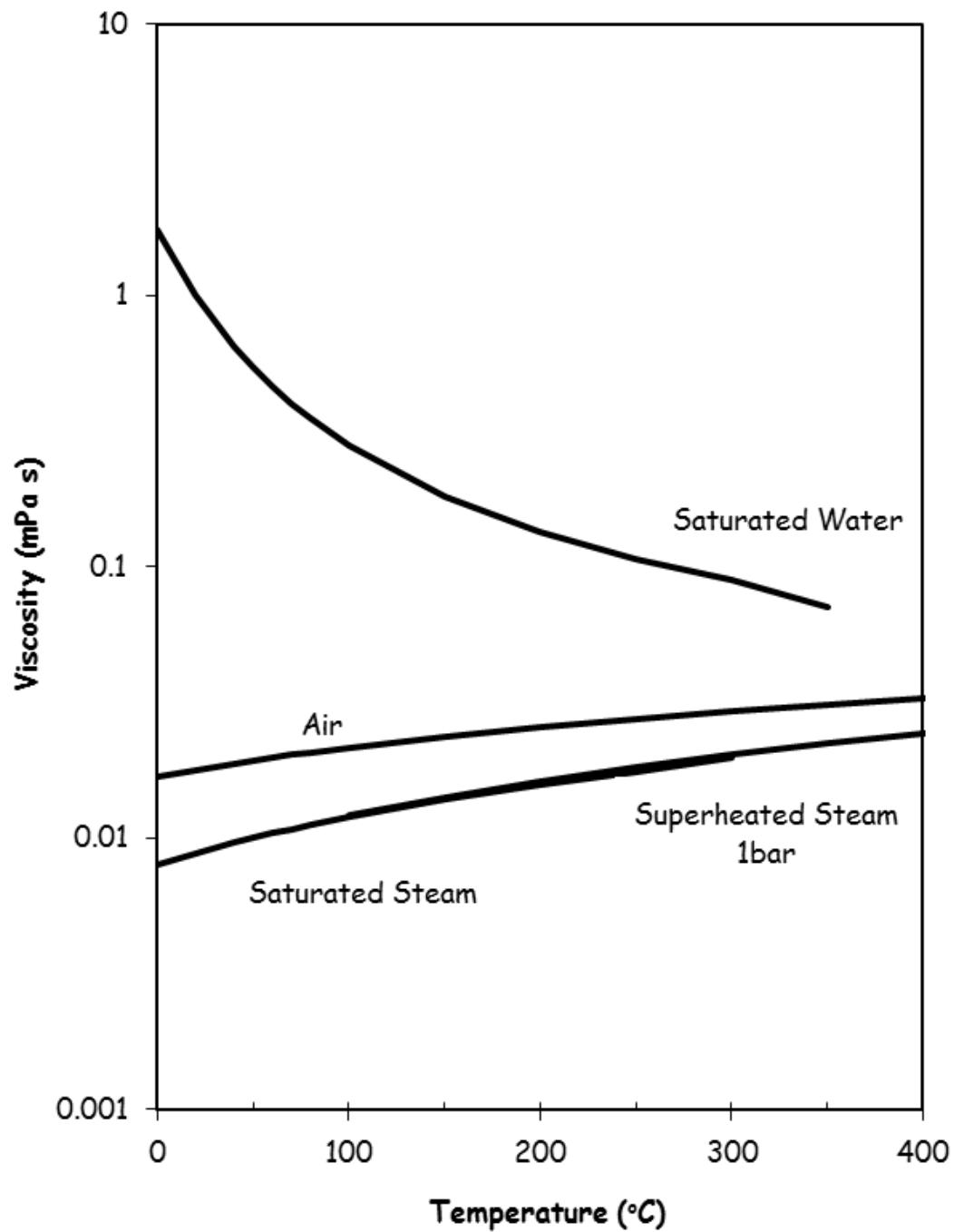
$a_0 = -1.07 \cdot 10^1$  Constants for saturated water in the range 0–350°C

$a_1 = 1.97 \cdot 10^{-2}$

$a_2 = -1.47 \cdot 10^{-5}$

$a_3 = 1.82 \cdot 10^3$

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## 9. Thermal Conductivity of Water, Steam and Air

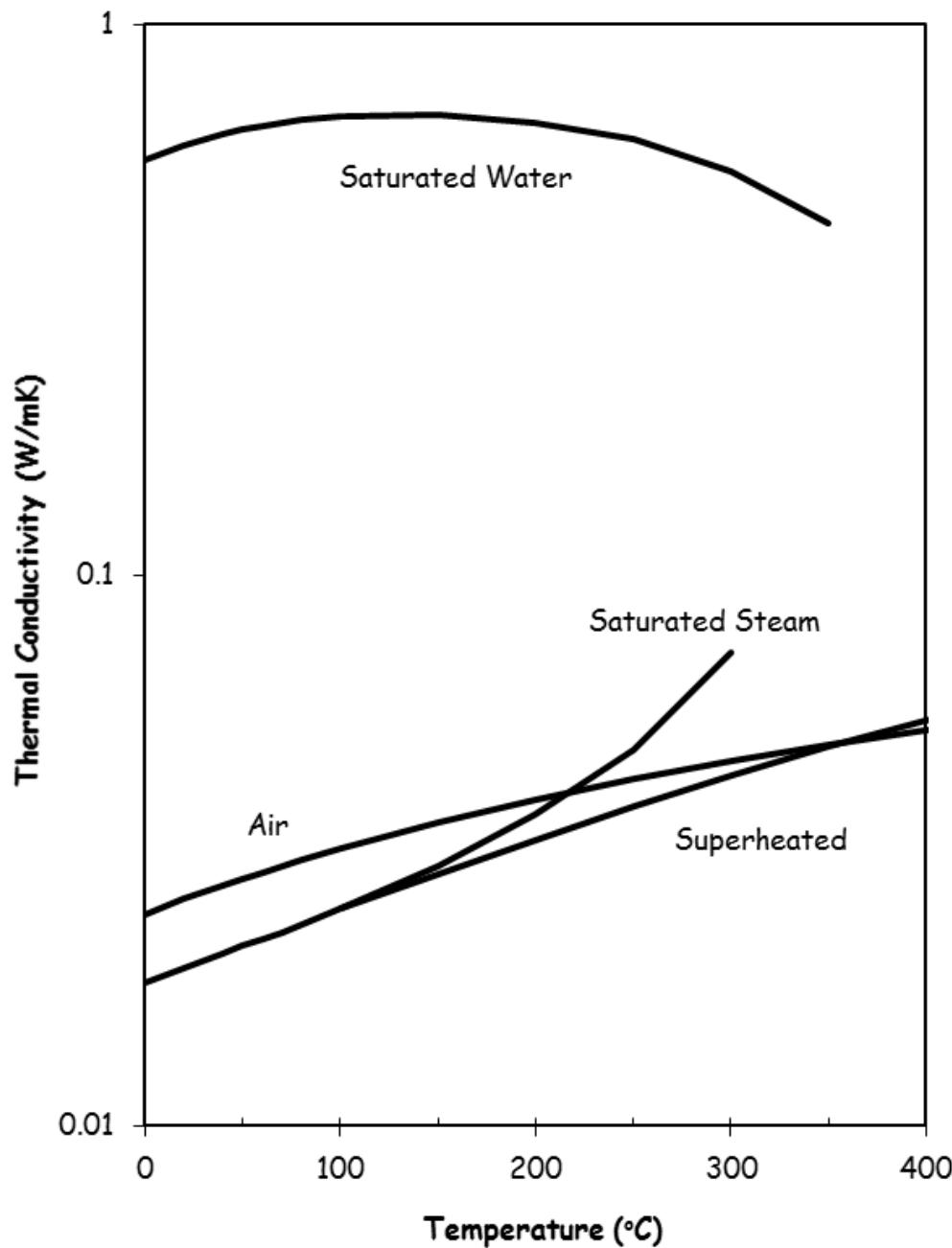
**Table A.9** Thermal Conductivity of Water, Steam and Air

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$$\lambda = a_0 + a_1 T + a_2 T^2 + a_3 T^3$$

$\lambda$	W/m K	Specific heat
$T$	°C	Temperature
$a_0$	$= 5.70 \cdot 10^{-1}$	Constants for saturated water in the range 0–350°C
$a_1$	$= 1.78 \cdot 10^{-3}$	
$a_2$	$= -6.94 \cdot 10^{-6}$	
$a_3$	$= 2.20 \cdot 10^{-9}$	
$a_0$	$= 1.76 \cdot 10^{-2}$	Constants for saturated vapor in the range 0–300°C
$a_1$	$= 1.05 \cdot 10^{-4}$	
$a_2$	$= -6.71 \cdot 10^{-7}$	
$a_3$	$= 3.07 \cdot 10^{-9}$	
$a_0$	$= 1.77 \cdot 10^{-2}$	Constants for superheated vapor in the range 100–700°C
$a_1$	$= 6.01 \cdot 10^{-5}$	
$a_2$	$= 9.51 \cdot 10^{-8}$	
$a_3$	$= -3.99 \cdot 10^{-11}$	
$a_0$	$= 2.43 \cdot 10^{-2}$	Constants for air in the range 0–1000°C
$a_1$	$= 7.89 \cdot 10^{-5}$	
$a_2$	$= -1.79 \cdot 10^{-8}$	
$a_3$	$= -8.57 \cdot 10^{-12}$	

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## 10. Mass Diffusivity of Water Vapor in Air

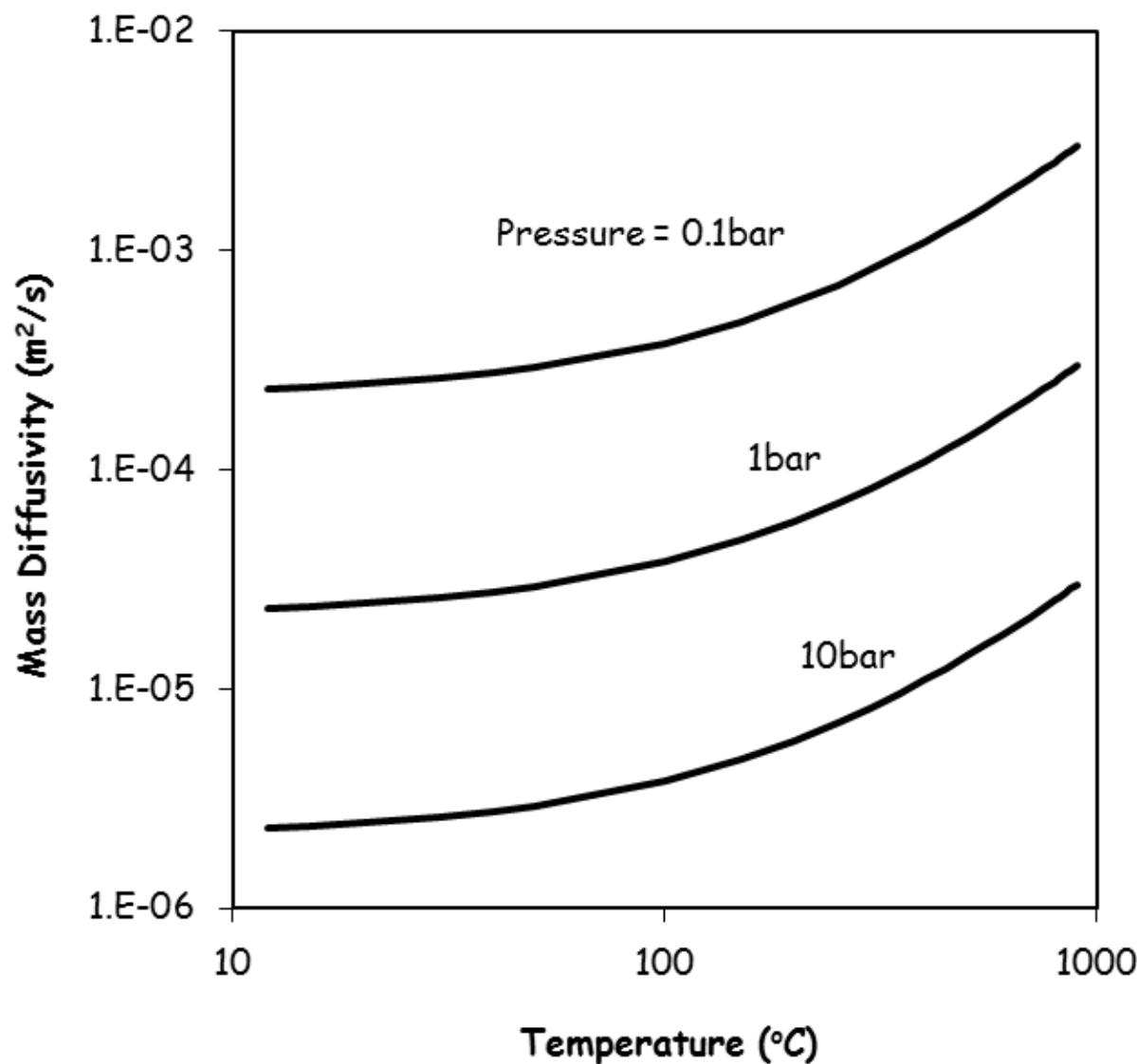
**Table A.10** Mass Diffusivity of Water Vapor in Air

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$$D = a_0 \left( \frac{T + 273}{273} \right)^{a_1} P^{a_2}$$

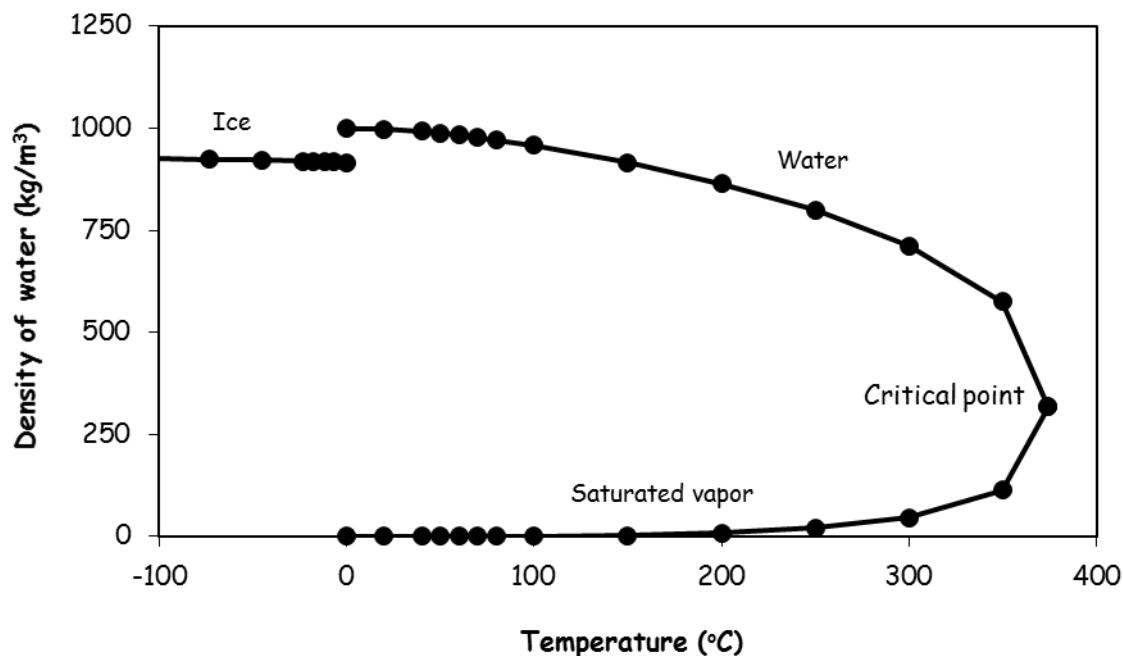
$D$	$\text{m}^2/\text{s}$	Mass diffusivity
$T$	$^\circ\text{C}$	Temperature
$P$	bar	Pressure
$a_0$	$= 2.16 \cdot 10^{-5}$	Constants for saturated vapor in the range 0–1200°C
$a_1$	$= 1.80$	
$a_2$	$= -1.00$	

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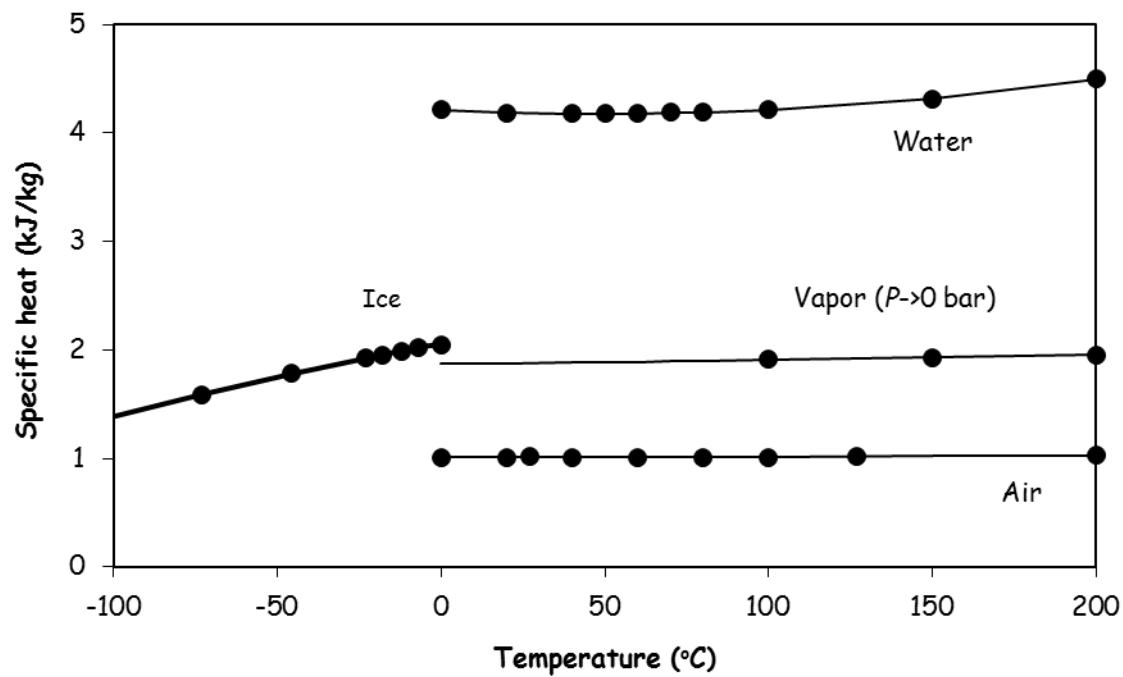


Και τώρα ας παίξουμε λίγο.

Ας ζωγραφίσουμε  
μερικά διαγράμματα  
στο Excel  
και μετά να ψάχνουμε  
να τα βρούμε  
στη βιβλιογραφία.



Αυτά δίπλα τι είναι;



# Καλ αντά?

